#### UNIFORM STATUTORY DECLARATION FORM FOR THE REGISTRATION OF FITTING DESIGNS

NEW BRUNSWICK NOVA SCOTIA PRINCE EDWARD ISLAND NEWFOUNDLAND AND LABRADOR NUNAVUT YUKON NORTHWEST TERRITORIES MANUFACTURERS NAME: Swagelok Company MANUFACTURERS ADDRESS: 29500 Solon Road, Solon, Ohio 44139 USA PLANT LOCATIONS: Headquarters: 29500 Solon Road, Solon, Ohio 44139 USA (See Attachment A) TITLE OF THE STANDARD OF CONSTRUCTION CATEGORY OF FITTINGS TO BE REGISTERED. CIRCLE ONE CATEGORY ONLY A Pipe fittings, including couplings, tees, elbows, Ys, plugs, unions, pipe caps, or reducers ASME B31.1 for Flanges: all flanges unlisted components, C Valves: all line valves D Expansion joints, flexible connections, and hose assemblies: all types ASME B31.3 for E Strainers, filters, separators, and steam traps unlisted components F Measuring devices, including pressure gauges, level gauges, sight glasses, levels, or pressure transmitters G Certified capacity-rated pressure relief devices acceptable as primary over pressure protection on boilers, pressure vessels, piping and fusible plugs H Pressure retaining components that do not fall into one of the above categories N Nuclear components: Class 1 □ Class 2 □ Class 3 □, (Meeting AECB or ASME requirements) SHOW MANUFACTURERS NAME, TRADEMARK, OR LOGO AS IT WILL APPEAR ON THE PRODUCT TYPE OF CONSTRUCTION FORGED | WELDED | WROUGHT | CAST | OTHER | O DESCRIBE OTHER LIST OF SUPPORTING DOCUMENTATION AND IDENTIFICATION OF THE ACTUAL ITEMS TO BE REGISTERED; ISO 9001:2015 Certificate, Attachment A, Attachment B, Catalog Information and other Support Documents DECLARATION: Swagelok Company [Joel Feldman, Vice President, Engineering [see note 3] employed by\_ and being the person having full authority and responsibility for the quality of the end product do solemnly declare that the information contained in this form is true and to the best of my knowledge represents the product for which registration is sought. The dimensions, materials of construction, pressure temperature ratings, and identification markings are in accordance with the herein named standards. I further declare that the manufacture of these fittings is regulated by a Quality Control Program which extends to each plant where fabrication occurs in whole or in part and has been verified by BSI as being suitable for that purpose and I make this solemn declaration conscientiously believing it to be true, and knowing that it is of the same force and effect as if made under oath. Signature of Declarer: SPACE FOR THE USETHIS Declared before me at DSEAL AD This day of Commissioner of Oaths or Notary Public: (sign) (Affix Official seal to the right) DEPT OF This space for Regulatory Authority use BOILER & PRESSURE VESSEL ACT
This registration must be revalidated after ten (10) years from the date of acceptance. REGISTRATION ONLY 0C22395.5 CRN 1214 FID#: H & HK series bellows valves 1. All filtings shall be registered in the name of the Munufacturer. 2. Each category shall be supported with two Statutory Declaration forms and one copy of supporting documentation. DATE 5/ 3. The declaration shall be made by the person having full authority and responsibility for the quality of the end product. 4. Quality control programs shall be resubmitted for validation at a maximum interval of five (5) years. CRN expires May 6, 2030 - DG BLRs ☐ PV® FITTINGS | NUCLEAR COMPONENTS

device



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# Attachment B: Scope of Registration for Swagelok H and HK Series **Bellows Valves (Category C)**

This document represents the scope of the Swagelok H and HK Series Bellows Valves covered by this submission for CRN approval. These H and HK Series Bellows Valves have been ITHIS IS PART OF CRN evaluated in accordance with ASME B31.1 and B31.3 for unlisted components.

#### **Summary Table**

0C22395.5 Boilers and Pressure Vessels Safety

|                              |  |   |  |                              |  | Program                                       |
|------------------------------|--|---|--|------------------------------|--|---|
|                              | Main<br>Pressure<br>Bearing<br>Component | Main<br>Pressure<br>Bearing<br>Material       | Port Connections and<br>Sizes  | Maximum Rated Pressure       |  | Design Code                                   |
| Product<br>Series            |  |   |  | At ambient temperature       | At<br>maximum<br>temperature                     | of<br>Construction                            |
| 2H<br>(1/8")                 | Body,<br>Bonnet                          | 316 SS<br>(ASTM A479)                         | Swagelok tube fitting 1/8" Female NPT 1/8" Male NPT 1/8" Female VCR fitting 1/8" Tube socket weld 1/8", 1/4" Tube butt weld 1/8", 1/4"   | 1000 psig @<br>-80 to 100° F | 1000 psig @<br>600°F                             | ASME B31.1 & ASME B31.3 (Unlisted Components) |
| 4H<br>(1/4")                 | Body,<br>Bonnet                          |   | Swagelok tube fitting 1/4" Female NPT 1/4" Male NPT 1/4" Integral male VCR fitting 1/4" Female VCR fitting 1/4" VCO gland 1/4" Tube socket weld 1/4", 3/8" Tube butt weld 1/4", 3/8" |                              |  |   |
| 6H-MM<br>(6mm)               | Body,<br>Bonnet                          |   | Swagelok tube fitting 6mm  |                              |  |   |
| 2HK*,<br>2HG*<br>(1/8")      | Body, Stem<br>Adapter                    | (ASTM B16)  Stem Adapter: H04 Phosphor Bronze | Swagelok tube fitting 1/8"<br>Female NPT 1/8"<br>Male NPT1/8"  | 1000 psig @<br>-20 to 100° F | 500 psig @<br>200°F<br>150 psi @<br>400°F for HG | ASME B31.1 & ASME B31.3 (Unlisted Components) |
| 4HK*,<br>4HG*<br>(1/4")      | Body, Stem<br>Adapter                    |   | Swagelok tube fitting 1/4"<br>Female NPT 1/4"<br>Male NPT 1/4"   |                              |  |   |
| 6HK-MM*,<br>6HG-MM*<br>(6mm) | Body, Stem<br>Adapter                    |   | 6mm Swagelok tube fitting  |                              |  |   |

<sup>\*</sup> Includes Valves with 1 Series Air Actuators

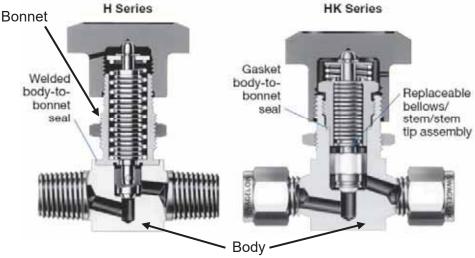
Note: HG series valves are the HK series valve but with a copper stem tip and a copper gasket for body-to-bonnet seal.



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## **Product Illustration**

All H and HK Series Bellows Valves have the same features as shown below.



## **Configurations**







Hand Operated HK, HG Series

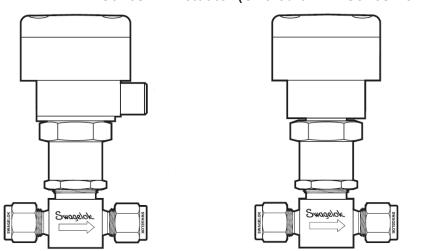
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## 1 Series Air Actuator (Offered on HK Series Bellows Valve Only)



HK with Normally Closed Air Op

HK with Normally Open Air Op



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#### **Product Options:**

Additional options that do not affect pressure and/or temperature ratings may be made available within the scope of this approval. Examples of these would include the following:

- H Series Cobalt-Based Stem Tip.
- Swagelok Special Cleaning and Packaging (SC-11).
- 1 Series air actuator on HK Series Bellows Valve.

#### **Quality System**

The Swagelok Company quality system complies with the requirements of ISO 9001:2015. Swagelok Company maintains BSI Certificate of Registration Number FM 01729, which applies to all locations listed on the Certificate.

#### References

The product catalog does not represent the full scope of the registration but rather details some of the most common options.

H and HK Series Bellows Valve Product Catalog MS-01-36, R13

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# **Attachment A. Swagelok Manufacturing Locations**

This document lists the Swagelok locations where end item or component level manufacturing activities take place.

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|   |  | Program |  |
|---|--|---------|--|
| Swagelok Company<br>29500 Solon Road<br>Solon, Ohio 44139<br>USA  | Swagelok Company (Falon 1)<br>348 Bishop Road<br>Highland Heights, Ohio 44143<br>USA |         |  |
| Swagelok Company (Highland)<br>318 Bishop Road<br>Highland Heights, Ohio 44143<br>USA   | Swagelok Company (Falon 2)<br>358 Bishop Road<br>Highland Heights, Ohio 44143<br>USA |         |  |
| Swagelok Company (OFC)<br>29495 F.A. Lennon Drive<br>Solon, Ohio 44139<br>USA   | Swagelok Company (HPF)<br>6050 Cochran Road<br>Solon, Ohio 44139<br>USA              |         |  |
| Swagelok Company (Atlantic)<br>26651 Curtiss Wright Parkway<br>Willoughby Hills, Ohio 44092<br>USA  | Swagelok Company (Snow Metal)<br>6060 Cochran Road<br>Solon, Ohio 44139<br>USA       |         |  |
| Swagelok Company (Micro)<br>26653 Curtiss Wright Parkway<br>Willoughby Hills, Ohio 44092<br>USA   | Swagelok Company (Alfred)<br>29500 Ambina Drive<br>Solon, Ohio 44139                 |         |  |
| Swagelok Hose Services Company (SHSC)<br>29900 Solon Industrial Parkway<br>Solon, Ohio 44139  | Swagelok Company (Strongsville)<br>15400 Foltz Road<br>Strongsville, Ohio 44119      |         |  |
| Swagelok (China) Fluid System Technologies Ltd.<br>Changshu Export Process Zone<br>Changshu Economic Development Zone<br>Changshu, Jiangshu<br>215513 China | Swagelok Limited Ballafletcher Road Tromode IM4 4RA Isle of Man                      |         |  |