

Montréal, 31 MARS 2020

MME TANYA FRANCIS
TECHNICAL STANDARDS & SAFETY AUTHORITY
345 CARLINGVIEW DRIVE
TORONTO, ON
CANADA, M9W 6N9

Fabricant : SWAGELOK COMPANY
SEE ATTACHMENT A FOR MFG LOCATIONS

Numéro de dossier : 2020-S0017

Numéro(s) de dessin (s) : Attachment A and B -SWAGELOK Titanium Tube Fittings

Objet : Enregistrement des plans et devis – Confirmation de l'enregistrement

Madame,

La Régie du bâtiment du Québec (RBQ) vous informe que votre demande d'enregistrements de plans et devis a été traitée et que cette conception a été enregistrée sous le numéro d'enregistrement canadien (NEC\CRN) : 0A22212.56.

Nous portons à votre attention cette exigence applicable à la réglementation sur les appareils sous pression et des codes et normes qui y sont associés :

- Le constructeur doit maintenir un système de contrôle de la qualité valide pour fabriquer selon ce NEC.

Le présent avis d'approbation ne dégage pas le constructeur de ses responsabilités quant à la conception ou à la construction des équipements fabriqués selon ce NEC.

Salutations distinguées,

Bureau d'expertise et d'homologation en équipements sous pression

Montréal

545, boul. Crémazie Est, 7^e étage

Montréal (Québec) H2M 2V2

Téléphone : 514 873-6459

Sans frais : 1 866 262-2084

www.rbq.gouv.qc.ca

Montréal, MARCH 31, 2020

MME TANYA FRANCIS
TECHNICAL STANDARDS & SAFETY AUTHORITY
345 CARLINGVIEW DRIVE
TORONTO, ON
CANADA, M9W 6N9

Manufacturer : SWAGELOK COMPANY
SEE ATTACHMENT A FOR MFG LOCATIONS

Reference number: 2020-S0017
Design number : Attachment A and B -SWAGELOK Titanium Tube Fittings

Subject: Registration of designs – Confirmation of approval

Dear Madam,

The Régie du bâtiment du Québec (RBQ) informs you that your application for the registration of designs has been evaluated and that the design was registered under the Canadian Registration Number (CRN\NEC) : 0A22212.56.

We bring your attention this requirement of the regulation respecting pressure vessels, and the codes and standards adopted :

- The manufacturer must maintain a valid quality control program to produce according to the CRN.

This notice of approval does not relieve the constructor of his responsibilities with respect to the design or construction of equipment manufactured according to this CRN.

Yours sincerely,

Bureau d'expertise et d'homologation en équipements sous pression



Technical Standards and Safety Authority
 345 Carlingview Drive
 Toronto, Ontario M9W 6N9
 www.tssa.org

Show facsimile of manufacturer's logo or trademark, as it will appear on the fitting, in the space below

Swagelok

STATUTORY DECLARATION Registration of Fittings

I, Joel Feldman, Vice President of Engineering
(Name and Position, e.g. President, Plant Manager, Chief Engineer)

of Swagelok Company
(Name of Manufacturer)

Located at 29500 Solon Road, Solon, Ohio 44139 USA (Plant Address) (440) 248-4600 (Telephone No.) (440) 349-5970 (Fax No.)

do solemnly declare that the fittings listed hereunder, which are subject to the **Technical Standards and Safety Act**, Boilers and Pressure Vessels Regulation, comply with all of the requirements of ASME B31.1 for unlisted components, and ASME B31.3 for unlisted components
(Title of recognized North American Standard)
 which specifies the dimensions, materials of construction, pressure/temperature ratings, identification marking the fittings and service;

or are not covered by the provisions of a recognized North American standard and are therefore manufactured to comply with _____ as supported by the attached data which identifies the dimensions, material of construction, pressure/temperature ratings and the basis for such ratings, the marking of the fitting for identification and service.

I further declare that the manufacture of these fittings is controlled by a quality system meeting the requirements of ISO 9001:2015 which has been verified by the following authority, BSI

The items covered by this declaration, for which I seek registration, are category A. Fitting type fittings. In support of this application, the following information and/or test data are attached as follows:
ISO 9001:2015 Certificate, Attachment A, Attachment B, Catalog Information and other Support Documents
(drawings, calculations, test reports, etc.)

Declared before me at Solon in the state of Ohio
 the 3rd day of October AD 2019.

Commissioner for Oaths:

Brenda Hammel
(Printed name)
Brenda Hammel
(Signature)

[Signature]
(Signature of Declarer)

FOR OFFICE USE ONLY

To the best of my knowledge and belief, the application meets the requirements of the **Technical Standards and Safety Act**, Boilers and Pressure Vessels Regulation, and CSA Standard B51 and is accepted for registration in Category A

CRN: OA22212.5

Registered by: [Signature]

Dated: Feb 29, 2020

NOTE: This registration expires on: March 1, 2030

Technical Standards and Safety Authority **Boilers and Pressure Vessels Safety Program**
OFFICE REGISTERED
 C.R.N.: OA22212.5
 Signed: [Signature]
 Date: Feb 29, 2020

**Information provided in this application is releasable under the Freedom of Information and Privacy Protection Act and may be disclosed upon request.*

Scope of registration: See attachment A and B attached [Signature]

Attachment B. Scope of Registration for Swagelok Titanium, Grade 4 (ASTM B348, B381) Tube Fittings (Category A)

This document represents the scope of Swagelok Titanium Tube Fittings covered by this submission for CRN approval. These Swagelok Tube Fittings have been evaluated in accordance with ASME B31.3 for unlisted components and ASME B31.1 for unlisted components.

Summary Table

Product Description or Series	Material (Standard)	Port Connections and Sizes	Maximum Allowable Working Pressure		Design Code of Construction
			Up to 100°F	At maximum temperature	
Gaugeable Tube Fittings and Adapter Fittings	Titanium Grade 4 (ASTM B348/ASTM B381)	Swagelok End Connection 1/4 inch - 1/2 inch 6mm, 10mm, 12mm	See Table below	See Table below	ASME B31.3 (Unlisted Components)
		NPT Male 1/16 - 1 inch	8800 - 4200 psig	3520 - 1680 psig @ 600°F (315°C)	ASME B31.1 (Unlisted Components)
		NPT Female 1/16 - 1 inch	5300 - 3500 psig	2120 - 1400 psig @ 600°F (315°C)	ASME B31.1 (Unlisted Components)

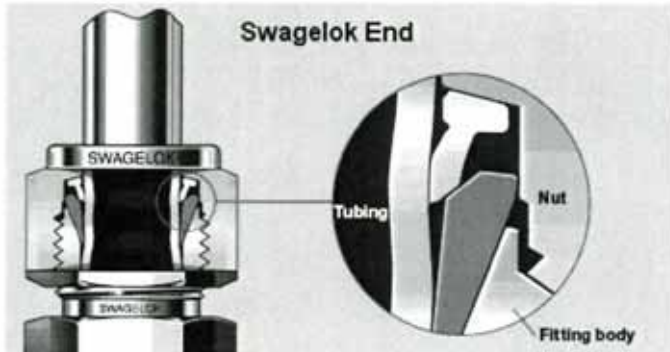
Titanium Swagelok Tube Fitting Pressure Rating Table

Swagelok End Connection Size	ASME B31.1 Maximum Allowable Working Pressures		ASME B31.3 Maximum Allowable Working Pressures	
	Up to 100°F	At maximum temperature 600°F (315°C)	Up to 100°F	At maximum temperature 600°F (315°C)
1/4 inch	7735 psig	3480 psig	9100 psig	4095 psig
3/8 inch	4930 psig	2218 psig	5800 psig	2610 psig
1/2 inch	3570 psig	1606 psig	4200 psig	1890 psig
6 mm	510 bar	229 psig	600 bar	270 psig
10 mm	289 bar	130 psig	340 bar	153 psig
12 mm	238 bar	107 psig	280 bar	126 psig



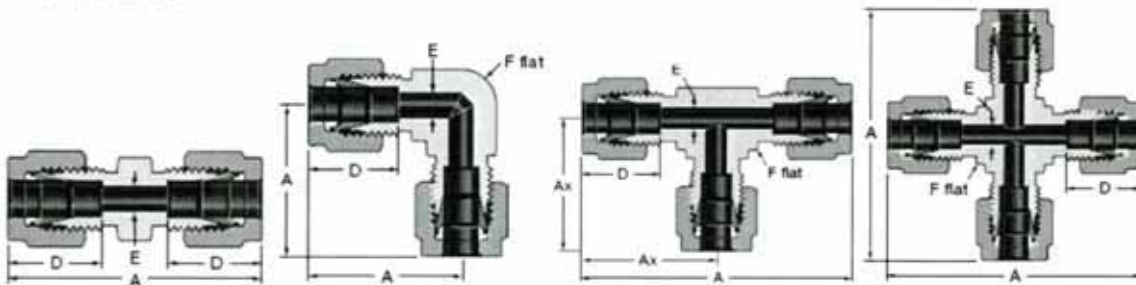
Product Description

Swagelok Fittings are furnished in a variety of configurations and shapes (straight, elbow, tee or cross). Swagelok Fittings consist of at least one Swagelok End – a proprietary two-ferrule mechanical-grip design. The table below, as well as the “Configurations” section, covers a variety of other end connections.

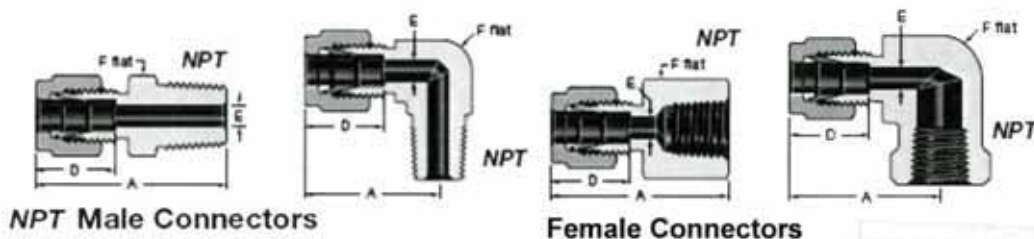


Configurations

1. Unions.



2. Male and Female connectors / adapters.



NPT Male Connectors

Female Connectors

THIS IS PART OF
GRN 00222/2.5
Technical Standard for Safety
Boilers & Pressure Vessels
Safety.gov.au

Product Options:

Some of the product options listed below affect the pressure-temperature ratings in the "Scope of Registration" section above, but in all cases the pressure ratings are the same or less than those shown in the table on page 1.

- Sealant for NPT pipe threads:
 - Curable resin with PTFE
 - PTFE tape
- Bored through fittings
- Plastic ferrules, (Nylon, Teflon, PEEK)

Additional options that do not affect pressure and/or temperature ratings may be made available within the scope of this approval. Examples of these would include the following:

- Special marking
- Special cleaning
- Wire drills
- bulkhead configurations
- Snubbers/frits and orifice plates

All of the above options, those that affect pressure and/or temperature ratings and those that do not, are within the scope of this approval.

Quality System

The Swagelok Company quality system complies with the requirements of ISO 9001:2015. Swagelok Company maintains BSI Certificate of Registration Number FM 01729, which applies to all locations listed on the Certificate.

References

The product catalog does not represent the full scope of the registration but rather details some of the most common options.

- Gaugeable Tube Fittings and Adapter Fittings MS-01-140, Rev Y
- Swagelok Tubing Data Sheet MS-01-107, Rev N



Attachment A. Swagelok Manufacturing Locations

This document lists the Swagelok locations where end item or component level manufacturing activities take place.

Swagelok Company 29500 Solon Road Solon, Ohio 44139 USA	Swagelok Company (Falon 1) 348 Bishop Road Highland Heights, Ohio 44143 USA
Swagelok Company (Highland) 318 Bishop Road Highland Heights, Ohio 44143 USA	Swagelok Company (Falon 2) 358 Bishop Road Highland Heights, Ohio 44143 USA
Swagelok Company (OFC) 29495 F.A. Lennon Drive Solon, Ohio 44139 USA	Swagelok Company (HPF) 6050 Cochran Road Solon, Ohio 44139 USA
Swagelok Company (Atlantic) 26651 Curtiss Wright Parkway Willoughby Hills, Ohio 44092 USA	Swagelok Company (Snow Metal) 6060 Cochran Road Solon, Ohio 44139 USA
Swagelok Company (Micro) 26653 Curtiss Wright Parkway Willoughby Hills, Ohio 44092 USA	Swagelok Company (Alfred) 29500 Ambina Drive Solon, Ohio 44139
Swagelok Hose Services Company (SHSC) 29900 Solon Industrial Parkway Solon, Ohio 44139	Swagelok Company (Strongsville) 15400 Foltz Road Strongsville, Ohio 44119
Swagelok (China) Fluid System Technologies Ltd. Changshu Export Process Zone Changshu Economic Development Zone Changshu, Jiangshu 215513 China	Swagelok Company A.G. (European Technology Center) St. GallerstraBe 84 Lachen, Switzerland 8853 Switzerland
Swagelok Limited Tromode IM4 4RA Isle of Man	

